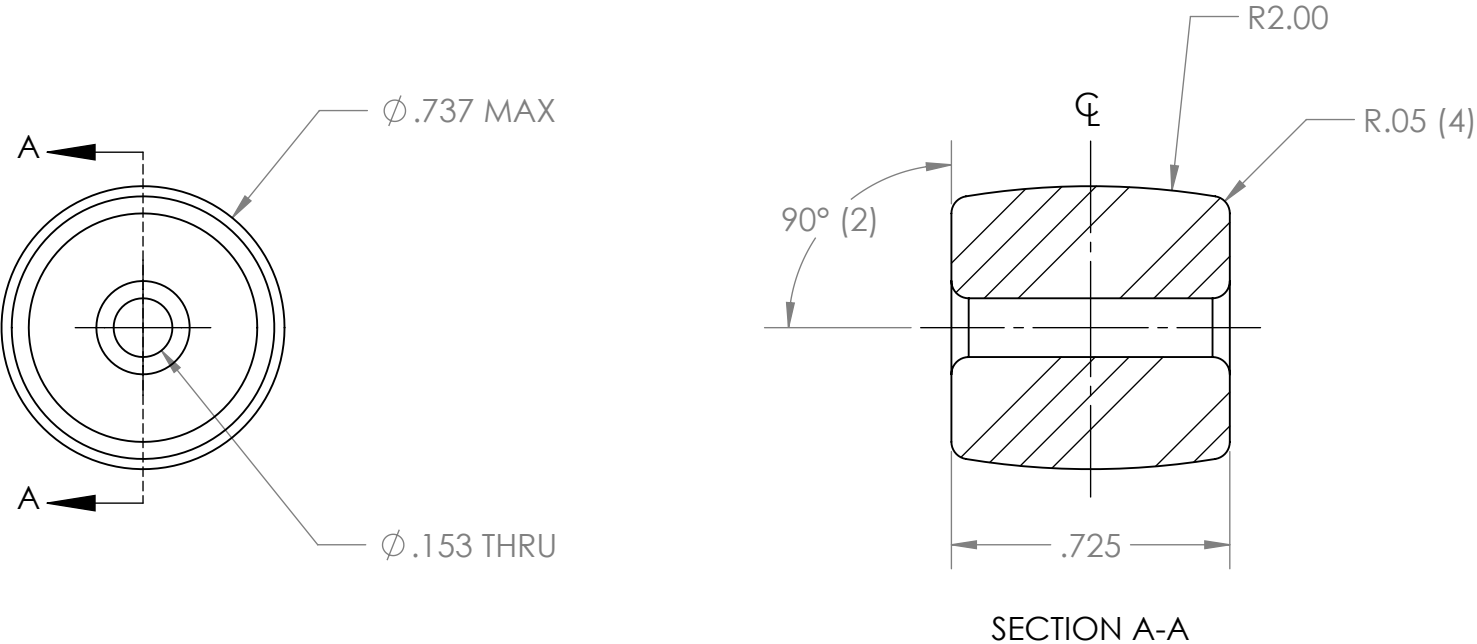
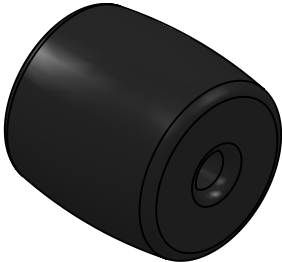


REVISION HISTORY			
REV.	DESCRIPTION	DATE	DRAWN BY
1	ORIGINAL PRINT	9/10/2020	N. LAWRENCE
2	ADDED DUROMETER	2/18/2021	N. LAWRENCE



*** SEE CAD FOR ADDITIONAL TOOLPATH INFO***



UNLESS OTHERWISE SPECIFIED:		COMMENTS:		 AndyMark[®]		
DIMENSIONS ARE IN INCHES		DUAL DIMENSIONS ARE IN MILLIMETERS.		TITLE: BLACK SBR 4IN OMNI CROWN ROLLER		
TOLERANCES:		BREAK ALL SHARP EDGES.				
FRACTIONAL	±1/16					
ANGULAR: MACH	±1°					
ANGULAR: BEND	±5°					
ONE PLACE DECIMAL	±0.1			SIZE		
TWO PLACE DECIMAL	±0.01					
THREE PLACE DECIMAL	±0.005					
FOUR PLACE DECIMAL	±0.0005					
MATERIAL 85A ±5 DUROMETER BLACK SBR RUBBER		NAME	DATE	DWG. NO.		REV
		CHECKED	NM	9/10/20		
FINISH		ENG APPR.		A am-0049a		2
		MFG APPR.				
DO NOT SCALE DRAWING		Q.A.		SCALE: 2:1		SHEET 1 OF 1